

# GODAVRI SYNTHETIC ENAMEL

**GODAVRI**  
**PAINTS**

Total Paint Solutions

## Salient Features :

- ❖ This product is based on Synthetic resin having good gloss, smooth and uniform finish, Water resistance and UV resistance.
- ❖ It can be used on exterior surface also.

## Technical Data

Areas of Application	:	Surfaces like Metal, Wood & Plasters.
Recommended System	:	<b>For Metal</b> Pretreatment (Phosphating)-5 u Godavri Synthetic Red Oxide Primer 25 to 30 u Godavri Synthetic Enamel 30 to 35 u  <b>For Wood &amp; Plaster</b> Godavri Cement/Universal Primer 20 to 25 u Godavri Synthetic Enamel 30 to 40 u
Supply of Viscosity	:	100±10 secs on FC B4 at 30°C
Thinner Recommended	:	Godavri General Purpose Thinner
Application Viscosity	:	60 Sec for Brushing & 25-30 sec for Spray
Covering Capacity	:	8-10 sq.mtrs./Ltrs./2coats at 30 to 40 u dft
Drying at 30°C	:	
Surface Dry	:	< 3 Hrs..
Hard Dry	:	< 16 Hrs
Finish	:	7 on Hegman Gauge
Gloss	:	85±5 on 60°C gloss head
Flash Point	:	>30°C
Packs Available	:	20 Ltrs.

## **DIRECTIONS FOR USE :**

### **Surface Preparation :**

Ensure that the surface to be painted is free from moisture, grease oil, dust, etc. Pretreat the surface if required (Phosphate coating) for metal surface.

### **Application :**

Apply one coat of Godavri Synthetic Red Oxide Primer for metal surface & Cement/Universal Primer for all other surfaces. Allow the primer to dry for 4-5 Hrs. and dry sand with emery paper no.180 before application of subsequent coat.

Dents & Surface imperfections should be filled with knifing filler for metal surface. For all other surface Putty has to be used.

For best results it is advisable to apply two coats of Godavri Synthetic Enamel giving 8 hrs drying interval between two coats. First coat should be wet sanded with water proof emery paper no.320 before application of second coat.

### **TECHNICAL AID SERVICE PROVIDED ON REQUEST**

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**DEPOTS : AHMEDABAD, BHIWANDI, PUNE, VADODARA, BANGLORE**

**C & F / AGENTS : KANPUR, KOLHAPUR**

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